



Ex II-2 G/D c X

POS.	DESCRIZIONE	Q.TA'	CLASSIFICA	MATERIALI
POS.	DESCRIPTION	Q.TY	PART No	MATERIALS
615	ADATTATORE ADAPTER	1	F5971/23E	ASTM A276 TP.316
614	TAPPO PLUG	1	V100061037E	ASTM A193 TP.316
613	CORPO BODY	1	7820012WE	ASTM A276 TP.316
612	VITE SCREW	3	V100001132Q	DA COMMERCIO COMMERCIAL ITEM
611	GUARNIZIONE GASKET	1	6666438G731	PERFLUOROELASTOMERO PERFLUOROELASTOMER
610	MOLLA SPRING	3	665587E	ASTM A313 TP.316
609	PERNO ANTIROTAZIONE ANTIROTATING PIN	1	F5680/14Q	ASTM A276 TP.304
608	ANELLO STAZIONARIO STATIONARY RING	1	7830012EU3	ASTM A276 TP.316 + SILICON CARBIDE
607	ANELLO ELASTICO ELASTIC RING	1	V100020075F5	DA COMMERCIO COMMERCIAL ITEM
606	SUPPORTO CUSCINETTI BEARING SUPPORT	1	5416012E	ASTM A276 TP.316
605	CUSCINETTO BEARING	2	V200AA025B103	DA COMMERCIO COMMERCIAL ITEM
604	INGRASSATORE GREASER	1	V100070056W12	DA COMMERCIO COMMERCIAL ITEM
603	GUARNIZIONE GASKET	2	6666668V	FLUOROELASTOMERO FLUROELASTOMER
602	ANELLO ELASTICO RETAINING RING	1	V100021097F5	DA COMMERCIO COMMERCIAL ITEM
601	ROTORE ROTOR	1	F5680/16WDEZ5	ASTM A276 TP.316 + CARBON
600	GUARNIZIONE ROTORE NIPPLE GASKET	1	6666416V4	T.F.E. PROPYLENE T.F.E. PROPYLENE
46	POSIZIONATORE SETTING PLATES	1	F5971/04Q	ASTM A276 TP.304
45	DISTANZIALE SPCR	1	F5273/08E	ASTM A193 TP. 316
40D	ANELLO ELASTICO CIRCLIP	2	8879065E	ASTM A193 TP. 316
40C	SEEGER SEEGER	1	V100020110F5	DA COMMERCIO COMMERCIAL ITEM
40B	ANELLO ELASTICO RETAINING RING	1	V100020120F5	DA COMMERCIO COMMERCIAL ITEM
40A	ANELLO ELASTICO CIRCLIP	1	10033068E	ASTM A193 TP.316
40	ANELLO ELASTICO CIRCLIP	1	10033068E	ASTM A313 TP. 301
32	LIP SEAL LIP SEAL	1	V102003130G	DA COMMERCIO COMMERCIAL ITEM
31	GUARNIZIONE A LABBRO LIP SEAL	1	V102003136G	DA COMMERCIO COMMERCIAL ITEM
26	GUARNIZIONE SUPPORTO STAZIONARIO STATIONARY RING SUPPORT GASKET	2	6666533G4	T.F.E. PROPYLENE T.F.E. PROPYLENE
25	GUARNIZIONE LABIRINTO LABYRINTH GASKET	2	6666531G4	T.F.E. PROPYLENE T.F.E. PROPYLENE
24	GUARNIZIONE FLANGIA DI CHIUSURA CLOSING FLANGE GASKET	2	6666533G4	T.F.E. PROPYLENE T.F.E. PROPYLENE
22	CUSCINETTO BEARING	1	V200AA070C103	DA COMMERCIO COMMERCIAL ITEM
21	CUSCINETTO BEARING	1	V200AA060C103	DA COMMERCIO COMMERCIAL
19	LABIRINTO LABYRINTH	1	F5273/07B	BRONZO BRONZE
18	FLANGIA DI CHIUSURA CLOSING FLANGE	1	F5971/12E	ASTM A276 TP. 316
17	FLANGIA DI CHIUSURA CLOSING FLANGE	1	F5971/03E	ASTM A276 TP. 316
15	PERNO ANTIROTAZIONE PIN	1	F5680/14Q	ASTM A276 TP.304
14	SUPPORTO ANELLO STAZIONARIO STATIONARY RING SUPPORT	1	F5273/12E	ASTM A276 TP. 316
13A	MOLLA SPRING	1	10038068E9	UNS S32750 SAF 2507
13	MOLLA SPRING	1	10038068E9	UNS S32750 SAF 2507
12A	GRANO SET SCREW	1	F10190/05E	ASTM A193 TP. 316
12	GRANO SET SCREW	1	666348E	ASTM A193 TP.316
11	GUARNIZIONE ROTORE NIPPLE GASKET	2	6666417G4	T.F.E. PROPYLENE T.F.E. PROPYLENE
10A	GUARNIZIONE ANELLO STAZIONARIO STATIONARY SEAL RING GASKET	1	6666581G4	T.F.E. PROPYLENE T.F.E. PROPYLENE
10	GUARNIZIONE ANELLO STAZIONARIO STATIONARY RING GASKET	1	6666581G4	T.F.E. PROPYLENE T.F.E. PROPYLENE
09A	GUARNIZIONE ANELLO ROTANTE ROTARY SEAL RING GASKET	1	6666518G4	T.F.E. PROPYLENE T.F.E. PROPYLENE
09	GUARNIZIONE ANELLO ROTANTE ROTARY SEAL RING GASKET	1	6666518G4	T.F.E. PROPYLENE T.F.E. PROPYLENE
05	CORPO BODY	1	F5971/02E	ASTM A276 TP. 316
04A	CORPO TENUTA SEAL BODY	1	10023068E	ASTM A276 TP. 316
04	CORPO TENUTA SEAL BODY	1	10023068E	ASTM A276 TP. 316
03Z	VITE T.C.E.I. SCREW T.C.E.I.	8	V100001207E	ASTM A193 TP. 316
03W	RONDELLA WASHER	1	F5971/13E	ASTM A276 TP. 316L
03V	VITE T.C.E.I. SCREW T.C.E.I.	8	V100002207E	ASTM A193 TP. 316
03S	VITE T.E. SCREW T.E.	1	V100009163E	ASTM A193 TP.316
02B	ROTORE NIPPLE	1	F5971/01C1	ASTM A276 TP.316L
02A	ANELLO ROTANTE ROTARY SEAL RING	1	10012068EZ3	ASTM A276 TP.316 + IMPREGN. RESIN CARBON
02	ANELLO ROTANTE ROTARY SEAL RING	1	10012068EZ3	ASTM A276 TP.316 + IMPREGN. RESIN CARBON
01A	ANELLO STAZIONARIO STATIONARY SEAL RING	1	10884068U41	CARBURO DI SILICIO SILICON CARBIDE
01	ANELLO STAZIONARIO STATIONARY SEAL RING	1	10884068U41	CARBURO DI SILICIO SILICON CARBIDE

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PATTERN NO:	REFERENCE DRAWING:	TREATMENT:	
ISO 2768-m	ANGULAR TOLERANCE: ± 0°30'	REQUEST NO:	MATERIAL: JN. AMERICA
Tolerance	DEBURR:	LOCATION: 243	EUROPE
mm ± mm			ASIA
Up to 6 0.1			S. AMERICA
6-30 0.2	DRAWN BY: Maccora A.	PROJECTION:	TITLE: ROTARY JOINT
30-120 0.3	CHECKED BY: L.M.		TYPE G/5971
120-400 0.5	DATE: 09/03/2015		
400-1000 0.8			
1000-2000 1.2			
2000-4000 2			
JOHNSON-FLUITEN		ARTICLE NO: G/5971/0006	SCALE: 1:1,25
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			REV:

WORKING LIMITS		
	MIN.	MAX.
PRESSURE	-	6 BAR
TEMPERATURE	-5 °C	100 °C
SPEED	8 rpm	30 rpm
MEDIAS	NITROGEN + STEAM (CIRCUIT CENTRAL) GLICOL + WATER (RADIAL CIRCUITS)	

