



54	GUARNIZIONE GASKET	1	6666424G	GOMMA NITRILICA NITRILE RUBBER
53	GHIERA RING NUT	1	50030009Y	ASTM A276 TP. 420
52	GUARNIZIONE GASKET	1	6666424G	GOMMA NITRILICA NITRILE RUBBER
51	GHIERA RING NUT	1	5912009B3	ASTM B584-C836 TP. BRASS
50	CORPO HEAD	1	5909009WCC5	ALLUMINIO ALUMINIUM
40	SET DISTANZIALI SPACERS	1	F50060/04F	ACCIAIO AL CARBONIO CARBON STEEL
21B	CUSCINETTO BEARING	1	F5873/X02	DA COMMERCIO COMMERCIAL ITEM
21A	CUSCINETTO BEARING	1	F5873/X02	DA COMMERCIO COMMERCIAL ITEM
21	CUSCINETTO BEARING	1	F5873/X02	DA COMMERCIO COMMERCIAL ITEM
17	GUARNIZIONE GASKET	1	6666411G	GOMMA NITRILICA NITRILE RUBBER
13	MOLLA SPRING	1	F5782/05E	ASTM A313 TP. 316
12	GRANO SET SCREW	1	666346E	ASTM A183 TP. 316
10	GUARNIZIONE ANELLO STAZIONARIO STATIONARY RING GASKET	1	6666053V	FLUOROELASTOMERO FLUOROELASTOMER
09	GUARNIZIONE ROTORE NIPPLE GASKET	1	6666433V3	FLUOROELASTOMERO 90 SH FLUOROELASTOMER 90 SH
05	SUPPORTO BODY	1	5908009WAC5	ALLUMINIO ALUMINIUM
03	LABIRINTO LABYRINTH	1	5913009C3	ALLUMINIO ALUMINIUM
02	ROTORE NIPPLE	1	5906009M3SYZ1	ASTM A276 TP. 420 + CARBON
01	ANELLO STAZIONARIO STATIONARY RING	1	F5782/13U31	CARBURO DI SILICIO SILICON CARBIDE
POS.	DESCRIZIONE	Q.TA'	CLASSIFICA	MATERIALI
POS.	DESCRIPTION	Q.TY	PART No	MATERIALS

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Permissible deviations on untoleranced machining dimensions as below		PATTERN NO:	REFERENCE DRAWING:	TREATMENT:
ISO 2768-m		ANGULAR TOLERANCE:	REQUEST NO:	MATERIAL:
Tolerance		± 0°30'	LOCATION: 24.3	
mm	± mm	DEBURR:		
Up to 6	0.1			
6-30	0.2	DRAWN BY: MC	PROJECTION:	TITLE: ROTARY JOINT
30-120	0.3	CHECKED BY: LM		TYPE: GFPA009/50060
120-400	0.5	DATE: 31/09/13		M3SWC433Z12U31V3V
400-1000	0.8			
1000-2000	1.2			
2000-4000	2			
		www.johnson-fluiten.com	ARTICLE NO: GFPA00933396	SCALE: 1:1
			PAGE: OF:	DRAWING NO: F50060
				REV: