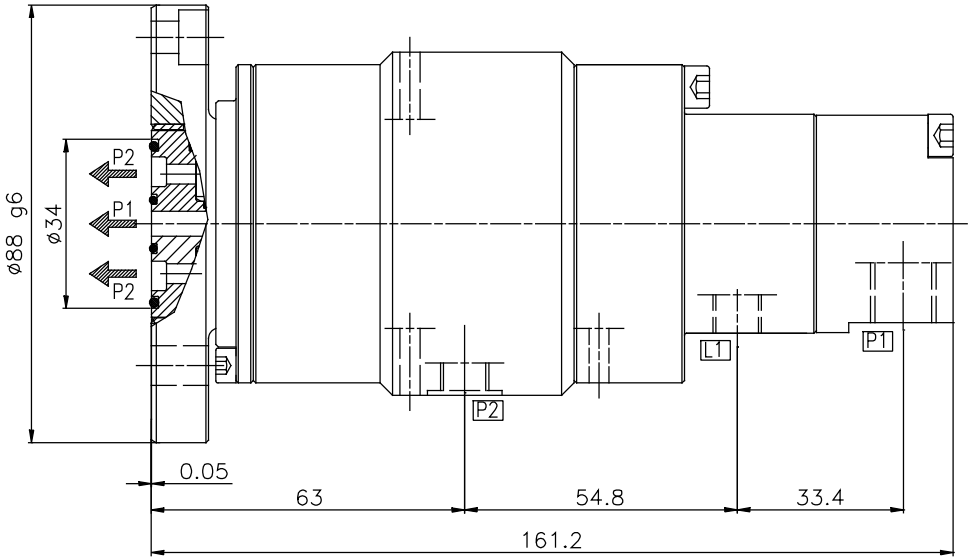

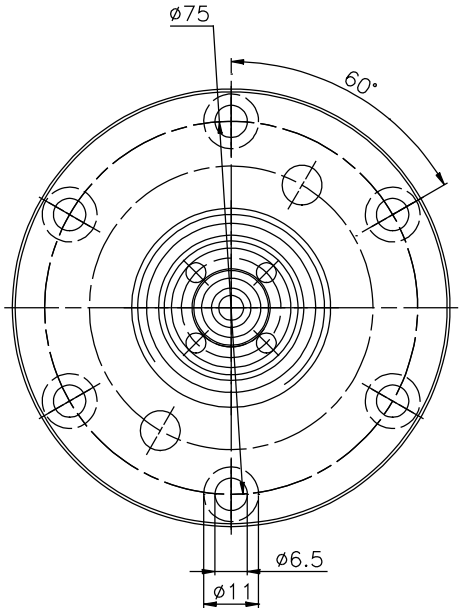

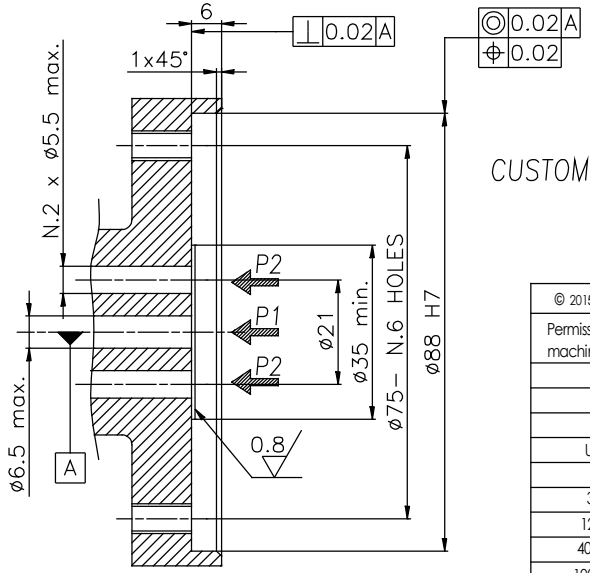

CUSTOMER'S INTERFACE

		CONDITION 1 : COOLANT		CONDITION 2 : HYDRAULIC OIL	
		MAX. SPEED	8000 rpm	MAX. SPEED	8000 rpm
P1	G 1/4"	MEDIA	COOLANT	MEDIA	HYDRAULIC OIL ISO VG32-220
		MAX. PRESSURE	2 Mpa	MAX. PRESSURE	8 Mpa
		MAX. TEMPERATURE	70 °C	MAX. TEMPERATURE	70 °C
		MAX. FLOW	TO BE DEFINED	MAX. FLOW	TO BE DEFINED
		FILTERING	60 micron	FILTERING	10 micron
P2	G 1/8"	MEDIA	COOLANT	MEDIA	HYDRAULIC OIL ISO VG32-220
		MAX. PRESSURE	2 Mpa	MAX. PRESSURE	8 Mpa
		MAX. TEMPERATURE	70 °C	MAX. TEMPERATURE	70 °C
		MAX. FLOW	TO BE DEFINED	MAX. FLOW	TO BE DEFINED
		FILTERING	60 micron	FILTERING	10 micron
L1	G 1/8"	MEDIA	COOLANT	MEDIA	HYDRAULIC OIL
		MAX. FLOW	0.2 l/min	MAX. FLOW	0.2 l/min

Permissible deviations on untoleranced machining dimensions as below		PATTERN NO:	REFERENCE DRAWING:	TREATMENT:
ISO 2768-m		ANGULAR TOLERANCE: ± 0°30'	REQUEST NO:	MATERIAL: :N. AMERICA :EUROPE :ASIA :S. AMERICA
Tolerance			LOCATION: 243	
mm	± mm	DEBURR:		
Up to 6	0.1			
6-30	0.2	DRAWN BY: Maccora A.	PROJECTION:	TITLE: ROTARY JOINT TYPE G/50151/0000 PROFILO
30-120	0.3	CHECKED BY: L.M.		
120-400	0.5	DATE: 12/05/2015		
400-1000	0.8	JOHNSON-FLUITEN www.johnson-fluiten.com		ARTICLE NO: G/50151/0000
1000-2000	1.2			SCALE: 1:1 PAGE: OF: DRAWING NO: F50151 REV: 1
2000-4000	2			

V1.2